

Slip Jan. 15

Work Order ID 128056

128056

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Item ID: D139-799-031

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Cargo Compartment Trim Protector S/N 41300 & Sub

Start Date: 12/31/14 Start Qty: 4.00 *4*

Cust Item ID:

Required Date: 1/05/15 Req'd Qty: 4.00 *4*

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:
QC: Date: SPC (Y/N): Date:

Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D139-799	I								
100	Document Control	0.00	DAG 27 5-89	DAS 40 C 19				MLJ 1501-06 40	
100									
DC									
Doc.Control -USB or Paperwork	Memo Photocopy bluefile & type labels per PPP D139-799-031 CHG001	0.00							
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

JAN 04 2015 4x

JAN 06 2015

DAG
27
5-89

4 15/1/6

4x

JAN 06 2015

Work Order ID 128056

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Item ID: D139-799-031

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cargo Compartment Trim Protector S/N 41300 & Sub

Start Date: 12/31/14 Start Qty: 4.00 ***4***

Cust Item ID:

Required Date: 1/05/15 Req'd Qty: 4.00 ***4***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D139-799-031								
	Location: <u>019</u>								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

4x

JAN 06 2015

MLJ 15-01-07

H15-1-7

Picklist Print

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Parent Item: D139-799-031

D139-799-031

Parent Item Name: Cargo Compartment Trim Protector S/N 41300 & Sub

Start Date: 12/31/14

Required Date: 1/05/15

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A NEW ISSUE 13-01-03 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4735-1 Scuff Plate	DAS 46 9-89	Manufactured	No				Each	14.0000	**	8		DAS 27 9-89	
Location Loc Qty Loc Code													
				st200	126936			14		8		JAN 06 2015	
MS21075L3 Nut Plate	MS21075L3N DAS 46 9-89	Purchased	No				Each	217.0000	**	40		DAS 27 9-89	
Location Loc Qty Loc Code													
				ST300				217		40		JAN 06 2015	
				M130281				17					
				M131153				200					
MS27039-1-09 Screw	DAS 46 9-89	Purchased	No				Each	388.0000	**	40		DAS 27 9-89	
Location Loc Qty Loc Code													
				ST273A				200				JAN 06 2015	
					125646			200					
				ST285				188					
					124859			50					
					18057			38					
					m129541			100					

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Picklist Print

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Parent Item: D139-799-031

D139-799-031

Parent Item Name: Cargo Compartment Trim Protector S/N 41300 & Sub

Start Date: 12/31/14

Required Date: 1/05/15

Start Qty: 4.00

Required Qty: 4.00

NAS1149C0332R

Purchased

No

Each

4,715.000

40

NAS1149C0332R

WASHER

DAS

46

9-89

Location

Loc Qty

Loc Code

FP001

2809

m130325

2809

ST271

1906

125654

126

m130325

780

m130466

1000

**

JAN 06 2015

DAS
96
9-89

DAS
96
9-89

Qty -021	Qty -025	Qty -031	Part Number	Description
X			D139-799-021	CARGO COMPARTMENT PROTECTIVE TRIM KIT
	X		D139-799-025	CARGO COMPARTMENT RAINGUTTER KIT
		X	D139-799-031	CARGO COMPARTMENT PROTECTIVE TRIM KIT
2			D4427-1	SCUFF PLATE
	1		D4456-1	FWD RAINGUTTER, LH
	1		D4456-2	FWD RAINGUTTER, RH
	1		D4456-3	AFT RAINGUTTER, LH
	1		D4456-4	AFT RAINGUTTER, RH
	2		D4456-5	CENTER RAINGUTTER
		2	D4735-1	SCUFF PLATE
10		10	MS21075L3	NUTPLATE
10		10	MS27039-1-09	SCREW
10		10	NAS1149C0332R	WASHER (or AN960C10L)

Qty -023	Part Number	Description
X	D139-799-023	ANTI-ROTATION BLOCK KIT
5	D4310-1	BLOCK, ANTI-ROTATION
10	MS24665-155	PIN, COTTER

Qty -029	Part Number	Description
X	D139-799-029	HINGED FUEL CAP KIT
1	D5043-041	FUEL CAP HINGE ASSEMBLY
2	AN525-416R10	SCREW
1	CB 200	3.5g ACRYLIC ADHESIVE